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| 1 | Field drilling | 1.jpg |
| 2 | Tapping M8 or M10 | q1.jpg |
| 3 | Field drilling D 9 or D 11 | 3.jpg |
| 4 | Marking part on pivot | 4.jpg |
| 5 | Drilling D6 | 7.jpg |
| 6 | Solder | 5.jpg |
| 7 | Tapping D 7x100 | b3.jpg |
| 8 | Drilling of the first 2 pieces for pins | 9.jpg |
| 9 | Solder | q2.jpg |
| 10 | Drilling for screws and pins | q3.jpg |
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